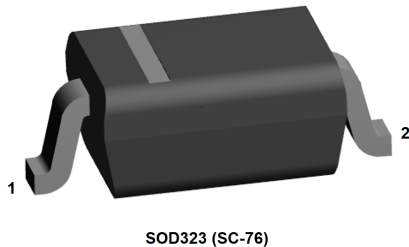
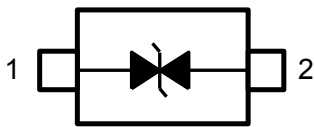



Automotive LIN bus ESD protection in SOD323



SOD323 (SC-76)



Features

- AEC-Q101 qualified 
- Asymmetrical bidirectional ESD protection
- Low leakage current (I_R max. < 50 nA at V_{RM})
- Stand-off voltage:
 - -15 V (to comply with reverse battery)
 - +24 V (to comply with jump start)
- High ESD protection level: up to 30 kV
- **ECOPACK2** RoHS compliant component

Complies with the following standards

- UL94, V0
- J-STD-020 MSL level 1
- IPC7531 footprint and JEDEC registered package
- ISO 16750-2 (jump start and reversed battery tests)
- ISO 10605 - C = 150 pF, R = 330 Ω :
 - ± 30 kV (air discharge)
 - ± 30 kV (contact discharge)
- ISO 10605 - C = 330 pF, R = 330 Ω :
 - ± 30 kV (air discharge)
 - ± 30 kV (contact discharge)
- ISO 7637-3:
 - Pulse 3a: -150 V
 - Pulse 3b: +150 V
 - Pulse 2a: +/- 85 V
- ISO 17987-7 (LIN bus)
- SAE J3076 (CXPI bus)

Product status link

[ESDLIN1524BJ](#)

Description

The ESDLIN1524BJ is an asymmetrical TVS diode designed to protect one local interconnect network (LIN) bus and clock extension peripheral interface (CXPI) against electrostatic discharge (ESD) and other transient surges such as those defined in ISO 7637-3.

The SOD323 is a small package that saves space on high density printed circuit board.

1 Characteristics

Table 1. Absolute maximum ratings ($T_{amb} = 25\text{ }^{\circ}\text{C}$)

Symbol	Parameter	Value	Unit	
V_{PP}	Peak pulse voltage	ISO 10605 - C = 150 pF, R = 330 Ω : Contact discharge	± 30	kV
		Air discharge	± 30	
	ISO 10605 - C = 330 pF, R = 330 Ω : Contact discharge	± 30		
		Air discharge	± 30	
P_{PP}	Peak pulse power dissipation (8/20 μs)	160	W	
T_{stg}	Storage temperature range	-65 to +175	$^{\circ}\text{C}$	
T_j	Operating junction temperature range	-40 to +150	$^{\circ}\text{C}$	
T_L	Maximum lead temperature for soldering during 10 s	260	$^{\circ}\text{C}$	

Figure 1. Electrical characteristics (definitions)

- V_{RM} Stand-off voltage
- I_{RM} Leakage current @ V_{RM}
- V_{BR} Breakdown voltage
- V_{CL} Clamping voltage
- I_{PP} Peak pulse current
- αT Voltage temperature coefficient
- R_D Dynamic resistance
- C Capacitance

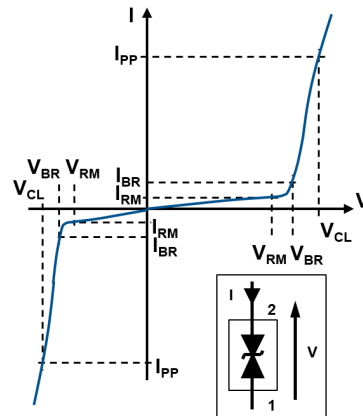
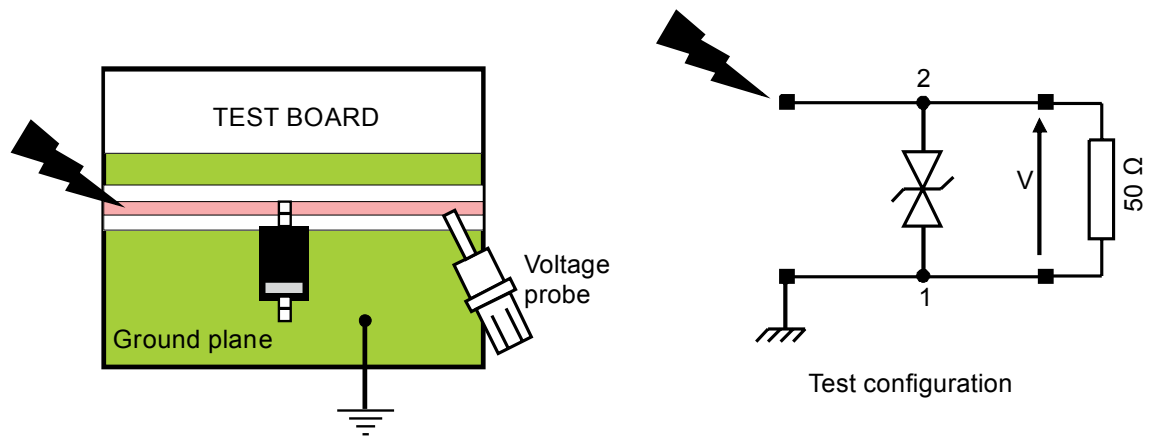


Table 2. Electrical characteristics ($T_{amb} = 25^{\circ}C$, unless otherwise specified)

Symbol	Parameter	Test condition	Min.	Typ.	Max.	Unit
V_{BR}	From pin 2 to pin 1	$I_R = 5\text{ mA}$, $t_p < 50\text{ ms}$	25.4	27.8	30.3	V
	From pin 1 to pin 2		17.1	18.9	20.3	
I_{RM}	From pin 2 to pin 1	$V_{RM} = 24\text{ V}$		1	50	nA
	From pin 1 to pin 2	$V_{RM} = 15\text{ V}$				
V_{CL}	From pin 2 to pin 1	$I_{PP} = 1\text{ A}$	8/20 μs		40	V
	From pin 1 to pin 2	$I_{PP} = 3\text{ A}$			50	
	From pin 2 to pin 1	$I_{PP} = 1\text{ A}$			25	
	From pin 1 to pin 2	$I_{PP} = 5\text{ A}$			35	
C	$V_R = 0\text{ V}$, $f = 1\text{ MHz}$			16	20	pF
$\alpha T^{(1)(2)}$	From pin 2 to pin 1				9.6	$10^{-4}/^{\circ}C$
	From pin 1 to pin 2				8.8	

- Connections done according to Figure 2.
- To calculate V_{BR} or V_{CL} versus junction temperature, use the following formulas:
 - V_{BR} at $T_J = V_{BR}$ at $25^{\circ}C \times (1 + \alpha T \times (T_J - 25))$
 - V_{CL} at $T_J = V_{CL}$ at $25^{\circ}C \times (1 + \alpha T \times (T_J - 25))$.

Figure 2. Clamping test conditions


1.1 Characteristics (curves)

Figure 3. Relative variation of peak pulse power versus initial junction temperature

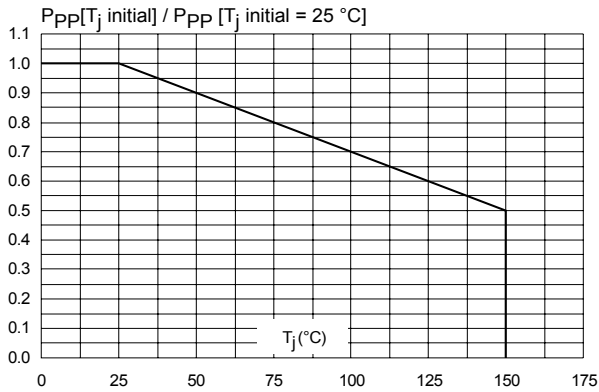


Figure 4. Peak pulse power versus exponential pulse duration

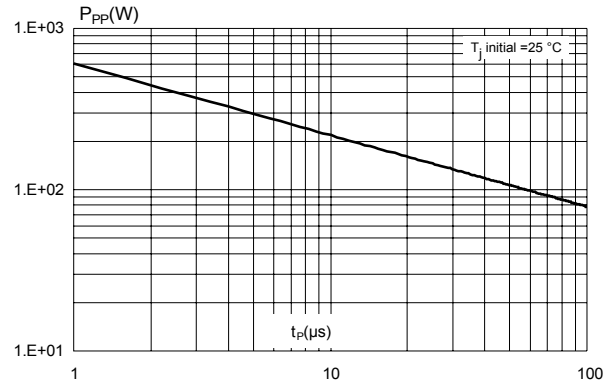


Figure 5. Junction capacitance versus line voltage, 15 V side

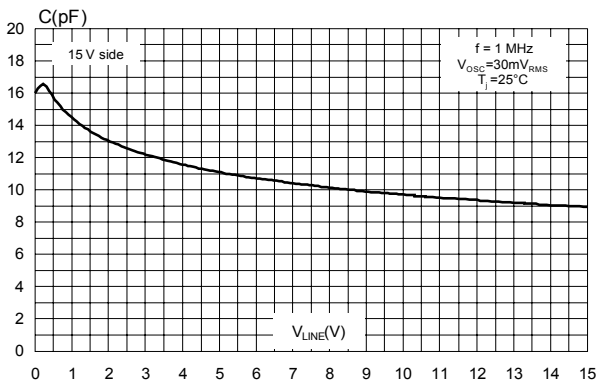


Figure 6. Junction capacitance versus line voltage, 24 V side

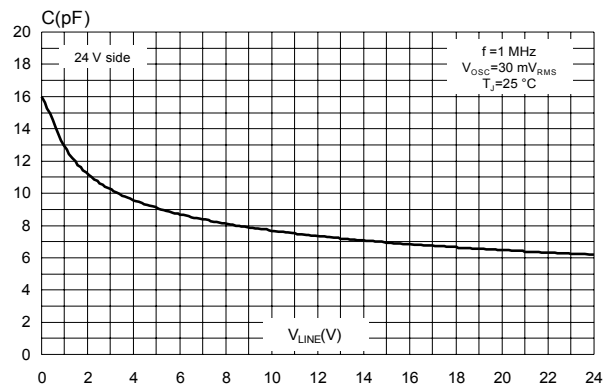


Figure 7. ESD response to ISO 10605 - C = 150 pF, R = 330 Ω (-8 kV contact discharge)

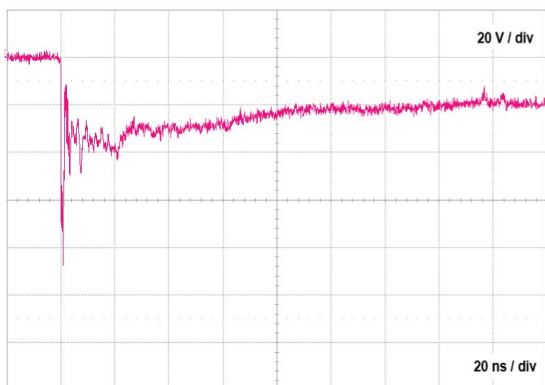


Figure 8. ESD response to ISO 10605 - C = 150 pF, R = 330 Ω (+8 kV contact discharge)

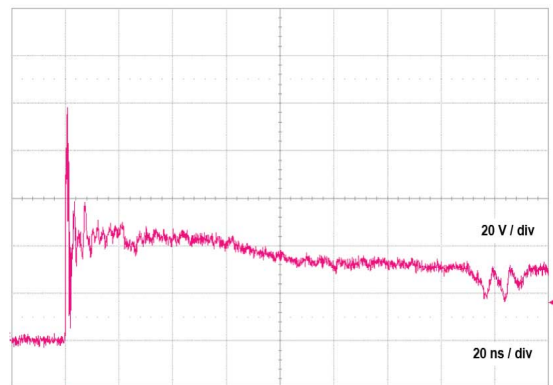


Figure 9. Response to ISO 7637-3 pulse 2a: -85 V

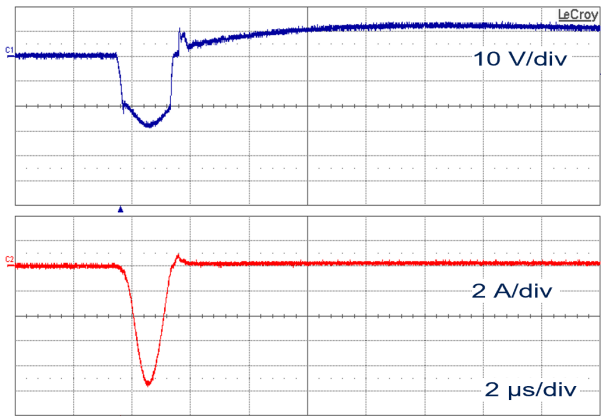


Figure 10. Response to ISO 7637-3 pulse 2a: +85 V

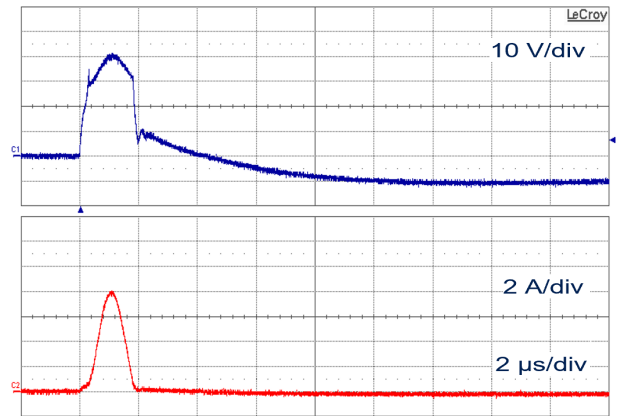


Figure 11. Response to ISO 7637-3 pulse 3a: -150 V

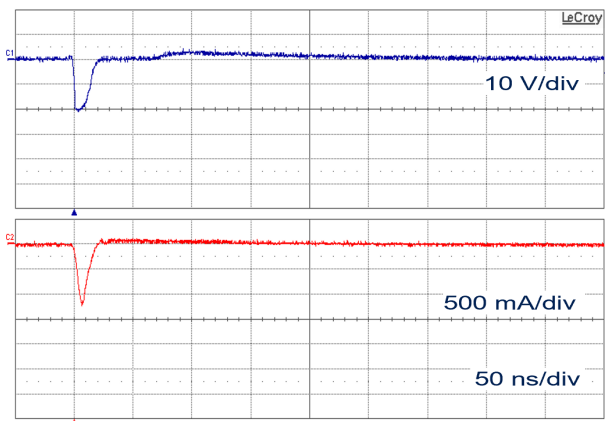
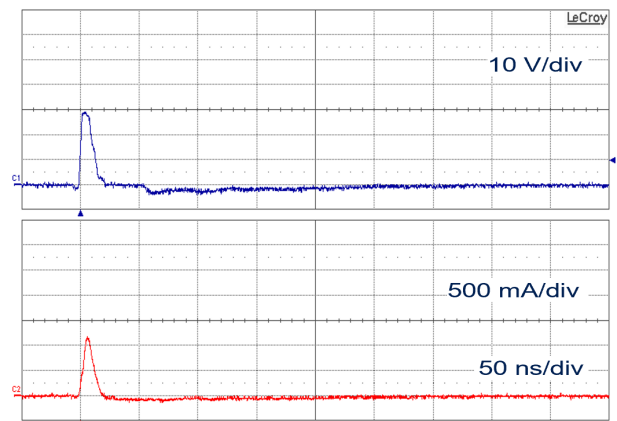


Figure 12. Response to ISO 7637-3 pulse 3b: +150 V



2 Package information

In order to meet environmental requirements, ST offers these devices in different grades of **ECOPACK** packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions and product status are available at: www.st.com. ECOPACK is an ST trademark.

2.1 Package information

Figure 13. SOD323 package outline

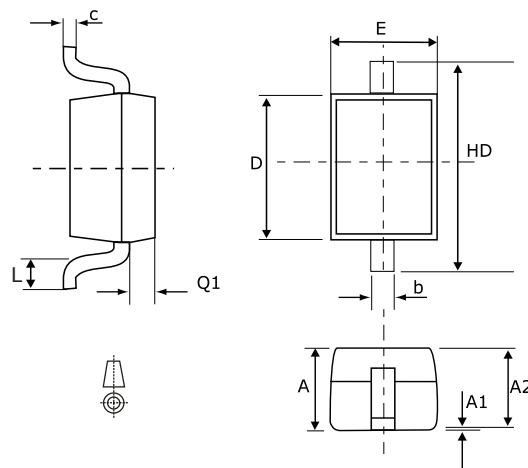
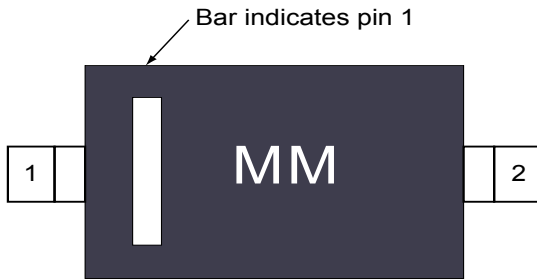


Table 3. SOD323 package mechanical data

Ref.	Dimensions	
	Millimeters	
	Min.	Max.
A		1.17
A1	0.00	0.10
A2	0.93	1.01
b	0.25	0.44
c	0.10	0.25
D	1.52	1.80
E	1.11	1.45
HD	2.30	2.70
L	0.10	0.46
Q1	0.10	0.41

2.2 Packing information

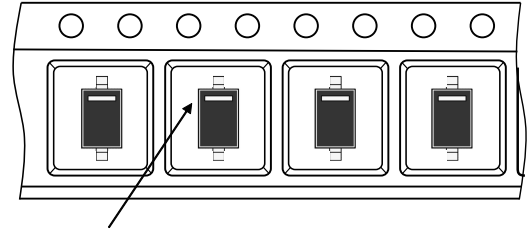
Figure 14. Marking



MM: Marking

The marking can be rotated by a multiple of 90° to differentiate assembly location.

Figure 15. Package orientation in reel



Pin 1 located according to EIA-481

Note: Pocket dimensions are not on scale
Pocket shape may vary depending on package

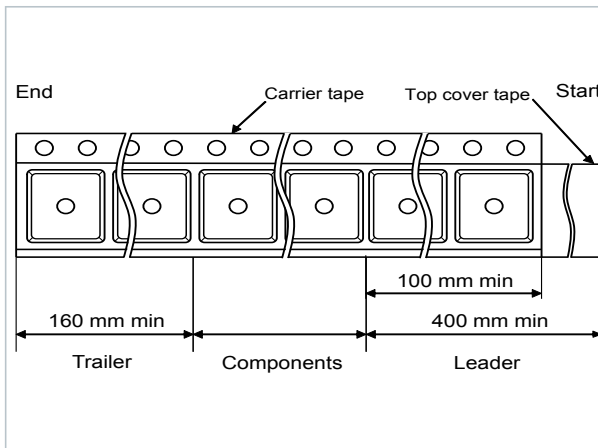


Figure 16. Tape and reel orientation

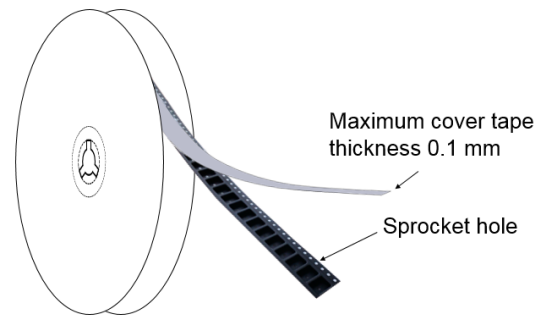


Figure 17. 7" reel dimension for ESDLIN1524BJ

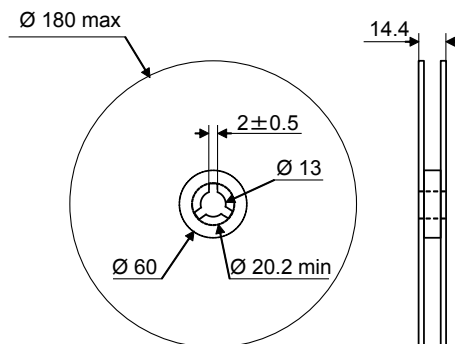
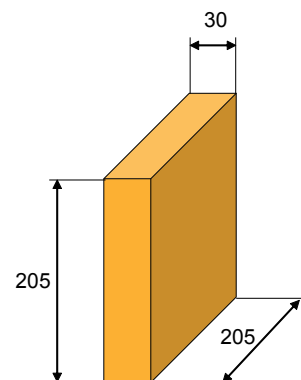


Figure 18. Inner box dimension for 7" reel



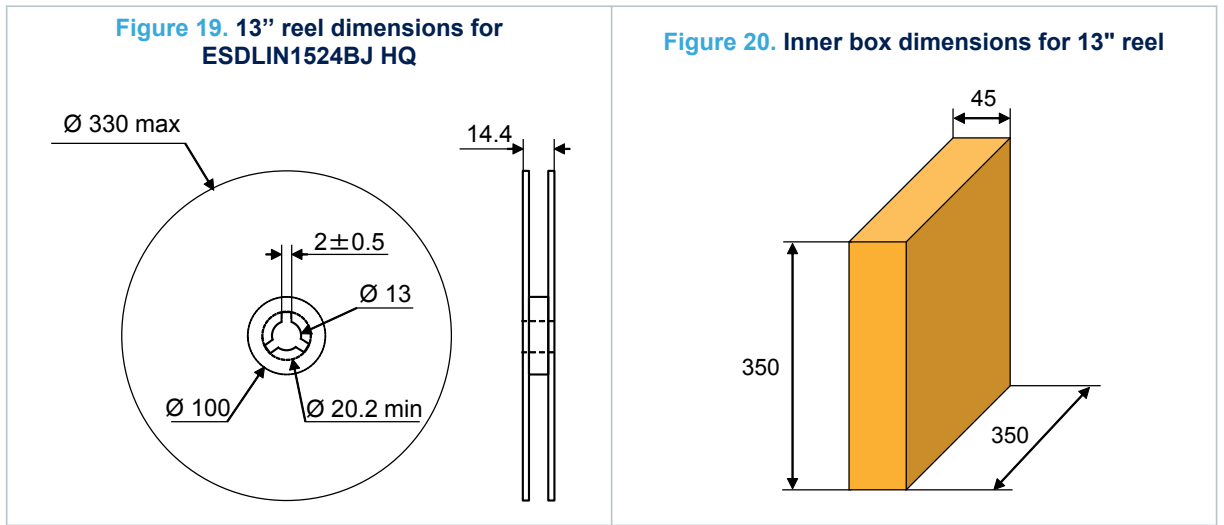
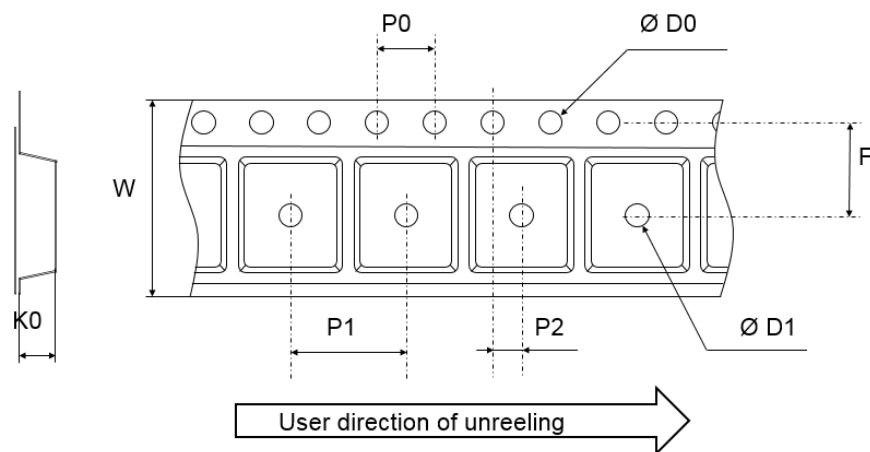


Figure 21. Tape outline



Note: Pocket dimensions are not on scale
Pocket shape may vary depending on package

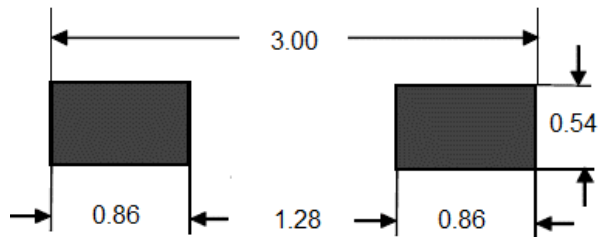
Table 4. Tape dimension values

Ref.	Dimensions		
	Millimeters		
	Min.	Typ.	Max.
D0	1.50	1.55	1.60
D1	1.00		
F	3.45	3.50	3.55
K0	1.12	1.22	1.32
P0	3.90	4.00	4.10
P1	3.90	4.00	4.10
P2	1.95	2.00	2.05
W	7.90	8.00	8.30

3 Recommendations on PCB assembly

3.1 Footprint

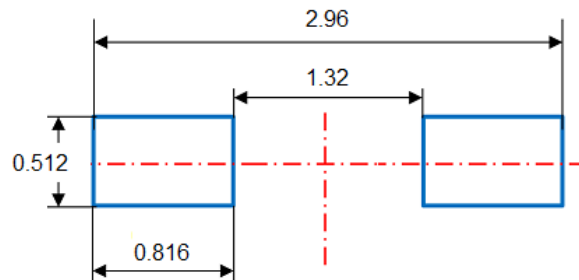
Figure 22. Recommended footprint in mm



3.2 Stencil opening design

Stencil opening thickness: 75 to 125 μm / 3 to 5 mils
 Pad stencil aperture ratio: 90%

Figure 23. Stencil opening recommendations



3.3 Solder paste

1. Halide-free flux, qualification ROL0 according to ANSI/J-STD-004.
2. “No clean” solder paste recommended.
3. Offers a high tack force to resist component movement during high speed.
4. Use solder paste with fine particles: powder particle size is 20-38 μm .

3.4 Placement

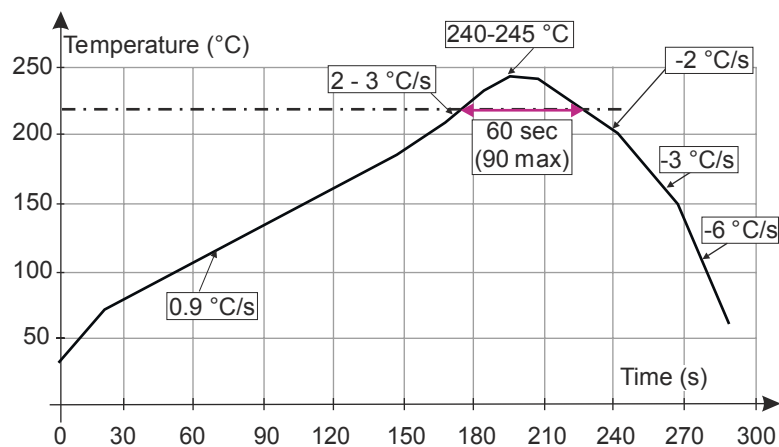
1. Manual positioning is not recommended.
2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering.
3. Standard tolerance of ± 0.05 mm is recommended.
4. 1.0 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

3.5 PCB design preference

1. To control the solder paste amount, the closed via is recommended instead of open vias.
2. The position of tracks and open vias in the solder area should be well balanced. A symmetrical layout is paste printing, pick and place and reflow soldering by using optimized tools.

3.6 Reflow profile

Figure 24. ST ECOPACK recommended soldering reflow profile for PCB mounting



Note: Minimize air convection currents in the reflow oven to avoid component movement. O_2 rate inside the oven must be below 500 ppm. Maximum soldering profile corresponds to the latest IPC/JEDEC J-STD-020.

4 Ordering information

Table 5. Ordering information

Order code	Marking ⁽¹⁾	Package	Weight	Base qty.	Delivery mode
ESDLIN1524BJ	24	SOD 323	5 mg	3000	Tape and reel
ESDLIN1524BJ-HQ	24	SOD 323	5 mg	10000	Tape and reel

1. The marking can be rotated by multiples of 90° to differentiate assembly location

Revision history

Table 6. Document revision history

Date	Version	Changes
28-Aug-2006	1	Initial release.
22-Sep-2006	2	Added Figure 6 Placement and layout recommendations
18-Jan-2013	3	Updated Table6. Added Figure 10 and Figure 11.
17-Oct-2017	4	<p>Updated title and cover page.</p> <p>Updated Table 1: "Absolute maximum ratings (limiting values) Tamb = 25° C" and Table 3: "Electrical characteristics (T_{amb} = 25 °C)".</p> <p>Added Figure 8: "Response to ISO 7637-3 pulse 3a (Us = -150 V)", Figure 9: "Response to ISO 7637-3 pulse 3b (Us = 100 V)", Figure 10: "ESD response to ISO 16605 (C = 150 pF, R = 330 Ω, 8 kV contact)" and Figure 11: "ESD response to ISO 16605 (C = 150 pF, R = 330 Ω, 8 kV contact)".</p> <p>Minor text changes to improve readability.</p>
29-Dec-2021	5	<p>Added reel definitions.</p> <p>Minor text changes.</p>

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